

Purchasing Receipts

Plex 6/1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

PURCHASE ORDER PO040149

Tel (613) 632-5200

Supplier:

AC1001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No:

PO040149

PO Date:

6/8/18

Due Date:

6/13/18

Purchase Order Revision:

Revision Date:

Ship-To Contact:

Lavoie, Chantal Phone:
clavoie@dartaero.com

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-HRS-R-7.000		Hot Rolled Steel Round Bar 7.000" dia. (cut to 3.5" length) material: hot rolled steel bar as per ASTM A36 or ASTM A1011 /44W / ASTM A1018	Firmed	6/13/18	3 ft	3 ft	\$296.31666/ft	\$888.95	

Line Item Note 10 PCS CUT AT 3.5"

Grand Total: \$888.95

Order Notes

CD

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaero.com for further explanation.



DELIVERY - CLIENT

CO00094284

ACIER OUELLETTE INC.

935, Boul. du Havre
 Salaberry de Valleyfield (Québec) J6S 5L1
 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-657-4248
 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M**Delivery Route** 5**Customer N°** CLI0001056**Date** 2018/06/11**Delivery date** 2018/06/15**Your order N°** 040149**Processed by** Josianne Bourdon**Salesman****Carrier** OUELLETTE VALLEYFIELD**Credit Terme** Net 30 Days**Page** 1

			PCS NB			Internal Use Only					
CMD	EXP	B/O	IN	I	S	C	OUT				
	10X		10 PCS JUN 15/2018 3' 3.5"								AS 11 89

Total Weight (Lbs) : 393.43**NIR :** R-109516-6**Conditions :**

All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :
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Delivered By :	Time
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Customer's Signature	Y	M	D
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Total (\$CAD)

U4284

Dant

CERTIFICATE OF TEST

Page 01 of 02

Certification Date
13-JUN-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00017184

Invoice Number
S708322

PART NUMBER/NUMÉRO DE PIÈCE

503423

SOLD TO: ACIER OUELLETTE INC. **SHIP TO:** ACIER OUELLETTE INC.

VENDU À: DIVISION SALABERRY DE VALLEYFIELD

935, BOUL. DU HAVRE

SALABERRY-DE-VALLEYFIELD QC J6S 5L1

Description: 1018 HR BAR ASTM A576

CHEMICAL ANALYSIS

C	MN	P	S	SI	CU	NI	CR
0.19	0.70	0.007	0.022	0.25	0.28	0.09	0.12
MO	V	AL	B	SN	TI	CB	CA
0.04	0.002	0.026	0.0001	0.008	0.001	0.0048	0.0007
N	H						
0.0063	0.0008						

RCPT: R486876

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TENS	%ELONG	%RED	HARDNESS
	KSI	KSI	IN 02 IN	IN AREA	BHN
39.0	69.0	31.0	50.0	152	

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manuscrit après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession/Par les présentes, nous déclarons que le matériel couvert par ce rapport n'a pas été en contact avec le mercure.

J. Léonard
MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
13-JUN-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00017184

Invoice Number
S708322

PART NUMBER/NUMÉRO DE PIÈCE
503423

SOLD TO: ACIER OUELETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE EXPÉDIE A:
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 1018 HR BAR **ASTM A576**
7 RD S/C 0'3.5" (3.5")
HEAT: MM7109345
ITEM: 503423 Line Total: 382.0832 LB

IDEAL DIAMETER : 0.68 IN GRAIN SIZE : 6 -

CLEANLINESS

	A	B	C	D	
THIN MAX	THICK MAX	THIN MAX	THICK MAX	THIN MAX	
e45	2.0	2.0	0.0	0.0	0.0

STRAND CAST REDUCTION RATIO 8.3 TO 1 VACUUM DEGASSED
MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL

DECARB: OK
MACRO: OK
MICRO: OK

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The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with the sea or salt water in our possession/Par les présentes, nous certifions que le matériel couvert par ce rapport n'a pas rencontré les spécifications décrites ci-haut.

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-HRS-R.7.000 PO / BATCH NO.: C40149/5081436
 DATE: JUN 15 2018

MATERIAL CERT REC'D:	<u>YES</u>	THICKNESS ORDERED:	<u>3.5"</u>
QUANTITY RECEIVED:	<u>3.</u>	THICKNESS RECEIVED:	<u>3.5"</u>
QUANTITY INSPECTED:	<u>3.</u>	SHEET SIZE ORDERED:	<u>12x12</u>
QUANTITY REJECTED:	<u>0</u>	SHEET SIZE RECEIVED:	<u>12x12</u>

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>(N)</u>	
CORRECT FINISH	<u>Y</u> <u>(N)</u>	
CORROSION	<u>Y</u> <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>(N)</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u> <u>(N)</u>	<u>1618</u>
CORRECT THICKNESS	<u>Y</u> <u>(N)</u>	
PHOTO REQUIRED	<u>Y</u> <u>(N)</u>	
CORRECT REF# TO LINK CERT	<u>Y</u> <u>(N)</u>	
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>(N)</u>	<u>Heat # MM104345</u>
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____
DATE: <u>9-89 JUN 15 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: HOT ROLLED STEEL ROUND BAR
SPECIFICATION: ASTM A36 OR ASTM A1011 OR 414W OR ASTM A1018

TOLERANCES PER MANUFACTURER SPECIFICATIONS

EXAMPLE:

PART NUMBER:

SPECIFICATION:

HOT ROLLED STEEL ROUND BAR

MT-HRS

WHERE D.DD IS DIAMETER IN INCHES

ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018

HOT ROLLED STEEL ROUND BAR

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	CORRECTED DRAWING NUMBER IN TITLE BLOCK	17-645	06/10/2017	SAC	WM
A	NEW ISSUE		07/09/2017	SAC	WM